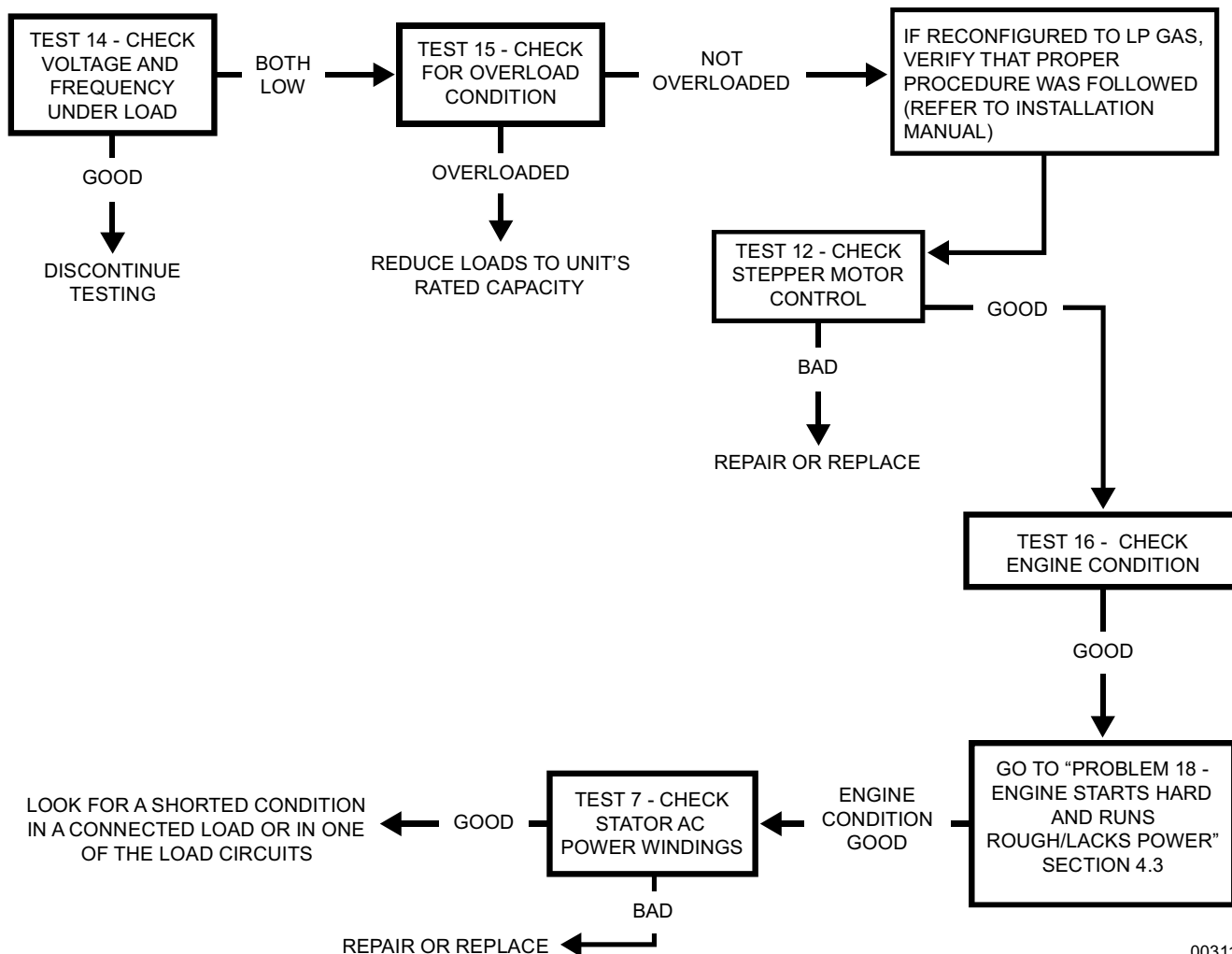
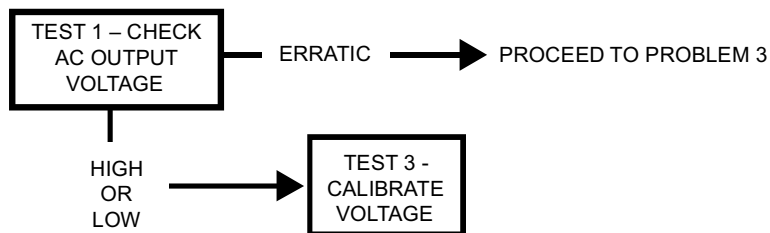


Problem 3 – Voltage and Frequency Drop Excessively When Loads Are Applied



003110

Problem 4 – Unstable Voltage or Incorrect Output Which is Not Triggering a Shutdown



003111

IMPORTANT NOTE: Clear any faults in the controller before proceeding with any running diagnostic steps!